

DARLINGTON •









TV ERF

8RIVERS

UP TO 10 MTCO, E CAPTURED

YORK

145km

• LEEDS

HULL•
SCUNTHORPE•
SHEFFIELD



17 + MTCO₂E CAPTURED







East Coast Cluster offers unmatched scale and diversity, removing almost half of the UK's industry cluster emissions

EAST CO, AST CLUSTER

Unites the Humber & Teesside to remove almost 50% of industry cluster CO2 emissions and deliver **25,000 jobs per year** to 2050



Enables the East Coast Cluster by providing the common infrastructure needed to transport CO2 from emitters in the Humber & Teesside to secure offshore storage in the North Sea



Delivers a net zero industrial cluster in the Humber region



on Teesside

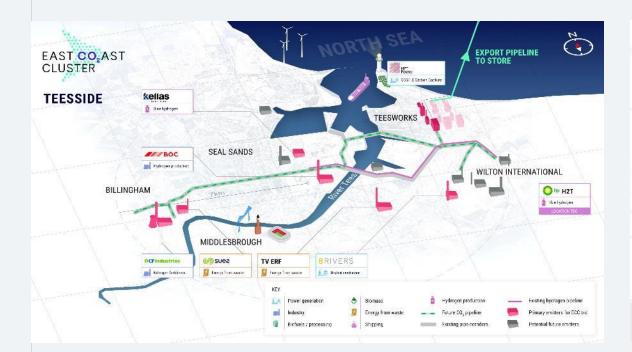
Diversity is at the heart of the East Coast Cluster

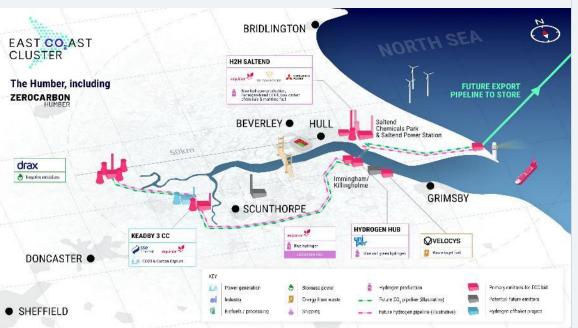


Diversity of geography

Diversity of capture projects

Innovative T&S technology





The East Coast Cluster brings together unrivalled expertise and experience in the delivery and operation of onshore and offshore energy infrastructure

Economic benefits (1): the headlines



25,000+

Jobs up to **2050** (average per annum)

~ 41,000

Jobs peak in 2026



Construction:

9,400 direct jobs/yr12,300 indirect jobs/yr



Operations: 2,200 direct jobs/yr 13,300 indirect jobs/yr



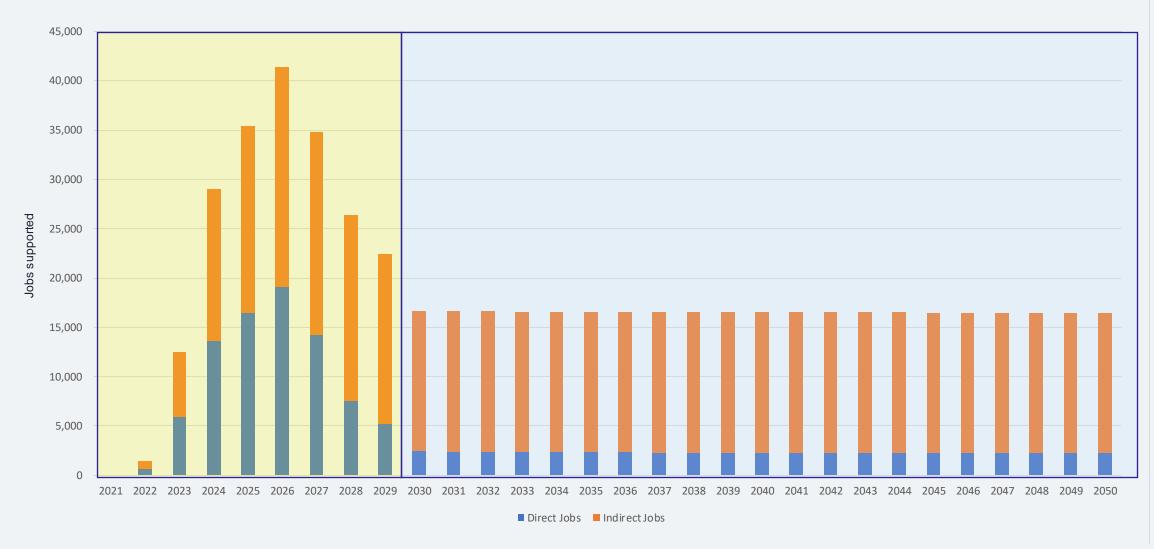
25,000 additional induced jobs/yr

£2bn +

Average GVA up to **2050**

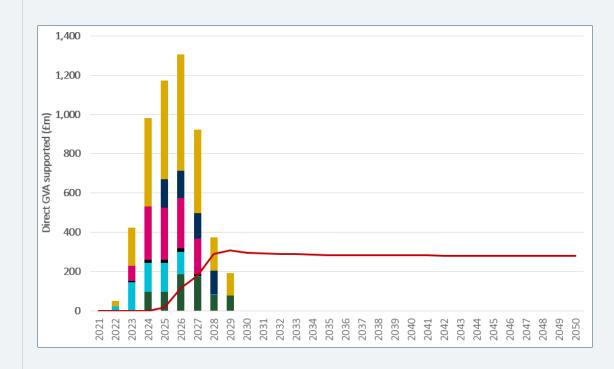
Economic benefits (2)





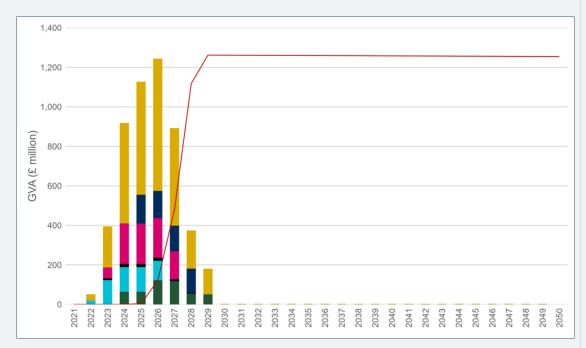
Economic benefits (3): significant Gross Value Added







- £770m GVA/year (Construction)
- £270m GVA/year (Operation)



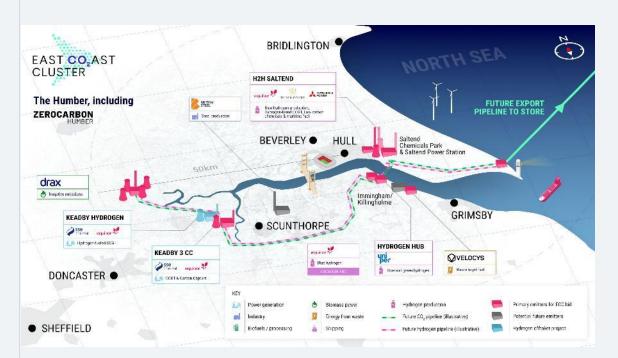
Indirect Jobs:

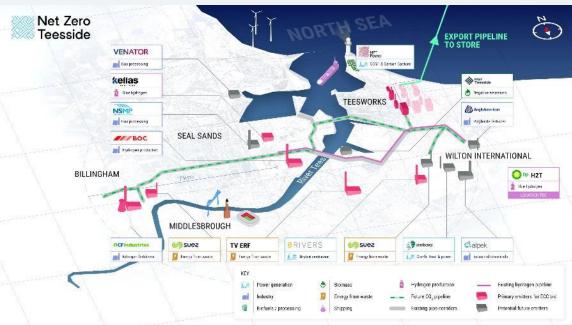
- £730m GVA/year (Construction)
- £1,220m GVA/year (Operation)





Initial set of Capture Projects plus subsequent projects across both regions will ensure value for money from shared ECC infrastructure









ECC (2026 to 2030)



ECC (beyond 2030) Expanding infrastructure, decarbonising the UK







(illustrative)





Industrial carbon capture: decarbonising industry & supply chain, while offering access to new low carbon markets



CF sits at the front of the ammonia & nitric acid supply chain on Teesside. Decarbonising CF helps decarbonise our chemical customers too.



In UK, CF supplies 40% of UK fertiliser market, so reducing emissions from our Billingham site, helps to reduce the footprint of UK agriculture.



CF is the UK's only primary producer of ammonia. Decarbonising our site enables access to new, low carbon markets for those produces both as a way of moving or storing hydrogen but also as future shipping fuel.



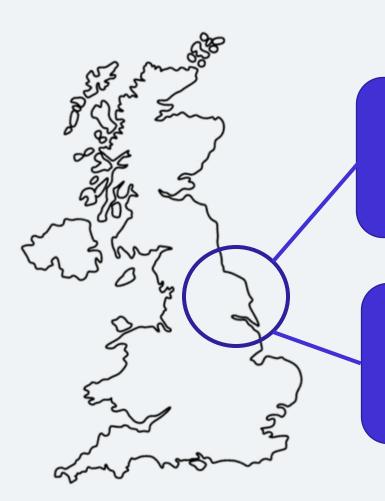
Industrial carbon capture: what the East Coast Cluster means for industrial emitters like CF Fertilisers

- For CF Fertilisers, this project not just the next step on our Net Zero journey, it is both strategic and transformational
- It is the culmination of more than 10 years of work
- Our case study example is echoed and amplified through other cluster sites





Power with post-combustion capture: powering the transition to Net Zero with first-of-a kind technology



Power
750MW gas-fired
power station with
carbon capture

Keadby 3
900MW gas-fired
power station with
carbon capture



Necessary for Net Zero



Supports renewables



Safeguards & creates jobs



Ready to deploy by mid 2020s



Bioenergy with Carbon Capture & Storage: delivering the negative emissions the UK needs to achieve Net Zero



Drax – the UK's largest power station – is ready to deliver 4 million tonnes of negative emissions by 2027

How it works

- By using sustainable biomass and capturing the carbon dioxide emitted during electricity generation, we're removing CO₂ from the atmosphere.
- Technology already demonstrate at pilot scale on site at Drax Power Station.

Benefits to the Cluster & UK

- Levelling up: Drax supports ~6,000 jobs in North of England today and the BECCS project would support an additional 10,300 jobs at peak
- Climate change: The UK will need 53MtCO₂ of negative emissions per year by 2050 BECCS at Drax would contribute at least 8Mts per year
- **Value for money:** BECCS at Drax would help the UK hit its near-term Carbon Budgets £4.5bn cheaper than alternative measures
- **Global leadership:** Drax is a world leader in BECCS technology and can promote British skills and technology into other countries abroad.



Hydrogen: a platform to kick-start the development of a hydrogen economy in the North of England

TEESSIDE



Building H2Teesside to deliver 1,000MW blue hydrogen to industrial and grid customers, starting up in 2027



Progressing a 1,000MW hydrogen facility at the CATS terminal - taking advantage of existing plant, feedstock and infrastructure with start-up in 2027

THE HUMBER



Building 1,800MW blue hydrogen portfolio: 600MW H2H Saltend supplying industry & power by 2026, plus further 1,200MW H2H project mainly to supply Keadby Hydrogen power station (with SSE Thermal)



Plans to develop Humber Hub at Killingholme, with up to 700MW blue hydrogen production and up to 100MW green hydrogen production by the mid 2020's

ECC public webinar with BusinessGreen, 14 July 2021







